



Moser Baer India Ltd.
Engineering Department
Product: 80mm CDR-16X
Process 12D_AT, Version4.1

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PRODUCT SPECIFICATION

**CD-Recordable 80 Minute General Purpose
(210MB)**

(1X-16X)*

* Media is capable to run above 16x speed but limited by Drive Capability.

Approved By:

G.M (Technical)

Table of Contents ***Page***

1.0	PURPOSE.....	3
2.0	SCOPE.....	3
3.0	REVISION RECORD.....	3
4.0	APPLICABLE PRODUCT.....	3
5.0	APPLICABLE CUSTOMER.....	3
6.0	ENVIRONMENTAL CONDITIONS	3
7.0	RAW MATERIAL DETAILS.....	5
8.0	MEDIA CHARACTERISTICS AND SPECIFICATIONS.....	5

1.0 PURPOSE

- 1.1 To define and document the mechanical, physical, and optical characteristics of MBI's 16X CDR, 80mm recordable optical disc with capacity of 210MB in its final form as shipped to the customer.

2.0 SCOPE

- 2.1 This document is in conformance with 80mm CD-Recordable. Discs manufactured with this process are designed to work at 1X-16X recording speeds.

3.0 REVISION RECORD

Effect Date	Item(s) No(s)	Page No	Changes made to document	Name of Requester
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4.0 APPLICABLE PRODUCT

- 4.1 Product Description
16X Speed, 210MB, CDR

5.0 ENVIRONMENT CONDITIONS

5.1 For Product Testing

1	Temperature	23 ± 2 deg C
2	Relative Humidity	50 ± 5% RH

There should be no condensation. Before testing, the disc should be conditioned to the testing environment more than 24hrs.

5.2 For Product Use

1	Temperature	-5 to 55 deg C
2	Absolute Humidity	0.5 ~ 30g/cu. M
3	Relative Humidity	5 ~ 95% RH
4	Relative Temperature variations	< 10 deg C/hr
5	Relative Humidity variations	< 10% RH/hr

No condensation occurs on the disc.

5.3 Storage Condition

1	Temperature	-5 to 55 deg C
2	Absolute Humidity	0.5 ~ 30g/cu. M
3	Relative Humidity	10 ~ 90% RH
4	Relative Temperature variations	< 15 deg C/hr
5	Relative Humidity variations	< 10% RH/hr

No condensation occurs on the disc

4 Transportation

1	Temperature	-20 to 55 deg C
2	Absolute Humidity	0.5 ~ 30g/cu. M
3	Relative Humidity	5 ~ 90% RH
4	Relative Temperature variations	< 15 deg C/hr
5	Relative Humidity variations	< 15% RH/hr

No condensation occurs on the disc. The disc should not be kept under the above condition more than two weeks.

5.5 For Reliability Test, Test Condition

1	Temperature	80 deg C
2	Humidity	85% RH
3	Duration Time	250 hrs

After Climate test the disc should maintain the book specifications.

6.0 RAW MATERIAL DETAIL

1	Substrate	Polycarbonate
2	Recording Layer/ Dye	Pthalocyanine
3	Reflective Layer	Silver (Ag)
4	Protective Layer	UV Lacquer

7.0 MEDIA CHARACTERISTICS AND SPECIFICATIONS

7.1 Disc Geometry

1	Outer diameter of disc	80 ± 0.3 mm
2	Center hole diameter	15.00 – 15.15 mm
3	Substrate thickness	1.14+0.06/-0.01 mm
4	Track pitch	1.49 – 1.53 um
5	Scanning velocity	1.2-1.4 m/s
6	SLD	45.9±0.1 mm
7	SPD	49.8 ± 0.2mm
8	M-Code	97:17:06

7.2 Mechanical Characteristics

1	Maximum Deflection (ABS)	180 um
2	Average Deflection (ABS)	< 180 um
3	Vertical Deflection (ABS)	< 180 um
4	Vertical Acceleration	<1.5 m/s ²
5	Radial Acceleration	< 0.4 m/s ²
6	Tilt	< 0.4 deg
7	Eccentricity	< 50 um

7.3 Electrical Unrecorded Characteristics

1	Max variation of Push Pull	± 15%
2	RCb	> 0.05
3	RNb	< 25 nm
4	ATER	< 10%
5	ATBER	< 3frames
6	WCVRb	>35

All parameters are measured on CDT-512, read speed-8x

7.4 Electrical Recorded Characteristics *

1	Rtop	>63%
2	I3/Itop	0.3-0.7
3	I11/Itop	>0.6
4	Asymmetry	-15 to +10%
5	Cross talk	<50%
6	BLER (max)	<80
7	BLER(avg)	<40
8	E22	<15
9	E32	0
10	Jitter(Pit 3T to 11T)	<35 ns
11	Jitter(Land 3T to 11T)	< 35 ns
12	Push Pull after record	0.07-0.13
13	RCa	0.3-0.6
14	WCNRa	> 26dB
15	Pit deviation 3T	-75 to +6 ns
16	Pit deviation 11T	-35 to +85 ns
17	Land deviation 3T	-60 to +21 ns
18	Land deviation 11T	-45 to +75 ns

* electrical characteristics depends upon selection of drive.